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## METHOD AND DEVICE FOR ACTIVATION OF A DETONATOR.

5 The present invention relates to a method and a device for detonation of a blasting charge in a fluid environment, and where the blasting charge is positioned inside a hollow body, such as in an ignition pellet, as will appear from the preamble to the following claim 1. Further, the invention also relates to an application.

10 More precisely the invention relates to an ignition device of an ignition mechanism which is applied together with explosives in liquid-filled pipes and well holes. It is arranged for remote operation for detonating of explosives, for example in order to perforate a pipe wall or to perforate or remove plugs in oil and gas wells. The production from the reservoir may then commence.

15 For different appliances, triggering explosive charges is previously known, and is based on release by mechanical means or by using an electrical primer with a cable connection.

20 Remote controlled ignition pellets, which are based on the use of pressure increases via a liquid inside a pipe or a well bore are known from US patents Nos 5.680.905, 5.632.348 and 4.886.127. A rupture disc or the like inside the pipe is made to break so that the pressure may exert a force onto a firing pin which in turn is moved to initiate the detonation of a detonating cartridge inside the pellet.

25 It is an object of the invention to provide a completely new method to bring about the detonation of such ignition pellets/mechanisms as a further development of the previously known solutions.

30 It is a further object of the invention to provide a completely new structure of such an ignition pellet, so that it may be remotely operated by means of the new triggering mechanism.

The method according to the present invention is identified by the features appearing in the characteristic clause of the following claim 1. The preferred embodiments appear in the dependent claims 2-7.

- 5 The device according to the present invention is identified by the features appearing in the characteristic clause of the independent claim 8. The preferred embodiments appear in the dependent claims 9-16.

- 10 Compared with the state of the art, the ignition charge (blasting charge) may be triggered to detonate by means of a sequence of pressure oscillations, which can be exerted from the liquid inside the pipe or in the well from the exit side, such as from the surface.

- 15 According to the invention the ignition pellet is used for perforating a pipe wall or for perforating or removing plugs in oil and gas wells, thus, for example, for starting the production from a reservoir through a pipe.

- 20 The feature distinguishing the present invention from previously known technology, is its unique way of functioning which, without affecting the reliability, makes it possible to be made from materials which evaporate or dissolve due to the detonation pressure, so that the production of liquid/crude oil through the pipe may start directly. According to the invention, these properties can be obtained by the ignition pellet or the ignition mechanism being structured as a cylinder comprising a completely leak proof low pressure chamber. In a  
25 well-known manner, a pressure operated firing pin is arranged inside the low pressure chamber, associated with an ignition cartridge. In the solid material of the cylinder one or more scores, grooves or recesses are made, which create a plurality of deformation or attenuating areas of the solid material of the cylinder. The ignition cylinder is positioned, such as by its end section, in relation to the  
30 object (for example a glass plug) to which the detonation pellet shall exert its detonation force.

- 35 The other end of the cylinder can be kept in tension by means of a spring, which will counteract that external pressure will compress the cylinder by way of destruction of the attenuating areas of the solid material of the cylinder, something that may cause the detonation charge to explode unintentionally. When an outer/external increasing fluid pressure is exerted on the cylinder, this will be axially compressed and deformed in the recesses/attenuating areas

when the axial force exceeds the stiffness of the solid material of the cylinder and the tension of the spring.

5 When the pressure is released/eased, the cylinder, helped by the spring, will return to its original length. Thereby, a crack will immediately penetrate inwards in the cylinder, in connection to the deformed crack initiation or score in the solid material as a consequence of the material fatigue or the attenuation of the solid material of the cylinder. After a number of pressure swings, the crack will finally reach through the solid wall material of the cylinder so that the external  
10 fluid pressure penetrates into the cylinder and will then drive the firing pin which is originally held in place with the help of a shear pin or the like, into the detonation cartridge/blasting charge which then will detonate. The metal in the cylinder will consequently reach its yield point and a high pressure will thereby contribute to the deformation. The spring, which is fastened on the outside of  
15 the cylinder, ensures that the cylinder is stretched out again when the pressure is eased. Such forward and back movements will thereby reinforce a fatigue rupture in the attenuated area.

20 Alternatively, the mentioned spring can be fitted internally at the one end of the cylinder. The spring is then better protected. Besides, the spring shall only contribute by creating such movements in the solid material of the cylinder so that fatigue of the solid material is achieved.

25 This simple construction and mode of action permits the use of materials with low evaporation and combustion temperatures so that after detonation, a minimum of components from the ignition device and its mechanism remain. The ignition pellet is made from a metal, preferably aluminium or zinc, or alloys of these.

30 The invention shall now be explained further in connection with the following figures, in which:

Figure 1 shows an ignition pellet according to the invention with an internal chamber, a firing pin and a detonation cartridge/blasting charge.

35 Figure 2 shows a plug, such as a glass plug, which is fitted for pressure testing of a pipe where the ignition pellet in the device according to the invention has

an object to detonate an explosive charge and pulverise the plug when the test is completed.

5 The pellet/cylinder is shown in figure 1 with the reference number 10. The pellet  
10 comprises an internal drilled hole or hollow space 10a in which the ignition  
mechanism itself is placed, equipped with a firing pin 13 and a blasting charge  
14, with the blasting charge 14 positioned at the bottom of the drilled hole in the  
one end of the cylinder. There is atmospheric pressure or an under-pressure of  
gas/air in the hollow space 10a. This will result in the pressure variations, as a  
10 consequence of movements of the cylinder wall, being absorbed and not  
becoming sufficient to move the firing pin so that the blasting charge is  
detonated.

15 The firing pin 13 can be suspended inside the hollow space with a shear pin, or  
the like. When the ignition pellet ruptures, the high pressure contributes to push  
the firing pin in towards the lower pressure around the blasting charge. The  
lower spike 30 of the firing pin 13 penetrates into the blasting charge and  
triggers the detonation. The ignition pellet is made from a metal, preferably  
aluminium or zinc, of alloys thereof, or from corresponding metals. This end of  
20 the pellet 10 that encompasses the blasting charge is positioned adjoining the  
object, such as a glass plug 17, which the blasting charge is to act against.

The other end of the pellet 10 comprises an enlarged, circular, flange-like  
section 20 which forms a hook 22. In the cylindrical pellet body, a score,  
25 indentation or crack initiation 11 is cut in the solid material of the cylinder wall. A  
spring 12 is fastened with an appropriate initial tension between the underside  
of the hook 22 and an upwardly turning edge 24 on the outer cylinder wall which  
is formed by the indentation 11. The spring will thereby counteract an eventual  
axial compression of the pellet/cylinder 10 caused by an external overpressure.

30 According to the invention, a number of mutually separated scores or  
indentations can be cut in the solid pellet material around the pellet  
circumference, but it has been found that two such cut scores which are  
mutually spaced apart result in good deformation characteristics for the pellet.

35 According to the invention, when the solid wall material has a thickness of about  
4-5 mm, an attenuation groove or furrow in the solid material can be 2-3 mm

deep and with a V-shaped cross section as shown in the figure. But one shall not be limited to this.

5 According to an alternative solution for the ignition device according to the invention, the detonation can be started when the blasting charge comes into contact with liquid that flows in through the opening in the cylinder when the solid material of the pellet wall is ruptured.

10 The indentation 11 is thereby lying between the two mounting points on the spring 12 on the cylinder. With pulsating alternations between high and low pressure, the metal in the cylinder will reach its yield point and the metal will alternatively be compressed by the counter-effect of the spring 12 and stretched (bending/compressing/stretching) by the co-operating effect of the spring, respectively. Finally, when the solid metal material reaches its yield point at the  
15 indentation, a deformation of the cylinder wall arises. Thereby, the high pressure gets access to the hollow space in the cylinder and the firing pin breaks the shear pin and is pushed into the low-pressure chamber and makes contact with the blasting charge. Such high temperatures arise during the blasting that the metal (aluminium/zinc) evaporates.

20 Figure 2 shows a plug 17, such as a plug made of glass, which sits in a pipe 18 as a soluble or removable seal against flow of fluid through the pipe for carrying out tests. The cylindrical ignition device 10 according to the invention is placed down in a hole 26 in the plug 17 with the explosive blasting charge 14 lying  
25 against the plug surface in the bottom of the hollow/hole.

When the plug has carried out its function and shall be removed, pressure variations are applied through the fluid, which fills the pipe or bore hole, such that the pressure variations exert a variable pressure/force on the ignition pellet  
30 so that a fatigue/fatigue fracture arises which in turn opens the pellet and sets off the blasting charge.

The pressure tight cylinder is filled with a gas with atmospheric pressure or lower pressure so that the pressure variations as a consequence of the  
35 movements in the cylinder wall itself are absorbed and not sufficient to drive the firing pin and start the detonation.